DIESEL GENERATOR SET





PRIME 480 ekW 600 kVA 50 Hz 1500 rpm 400 Volts

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

FEATURES

FUEL/EMISSIONS STRATEGY

Low Fuel consumption

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

 Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat® S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT ® C18 ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Four-stroke-cycle diesel engine combines consistent performance and excellent fuel economy with minimum weight
- · Electronic controlled governor

CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time
- UL 1446 Recognized Class H insulation

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

50 Hz 1500 rpm 400 Volts



FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	Air cleaner	
Cooling	Package mounted radiator	
Exhaust	Exhaust flange outlet	[] Industrial [] Residential [] Critical Mufflers
Fuel	Primary fuel filter with integral water separator Secondary fuel filters Fuel priming pump	
Generator	Matched to the performance and output characteristics of Cat engines Load adjustment module provides engine relief upon load impact and improves laod acceptance and recovery time IP23 protection	[] Oversize and premium generators [] Permanent magnet excitation (PMG) [] Internal excited (IE) [] Anti-condensation space heaters
Power Termination	Bus bar	[] Circuit breakers, UL listed [] Circuit breakers, IEC compliant
Control Panel	EMCP 4 Genset Controller	[] EMCP 4.2 [] EMCP 4.3 [] EMCP 4.4 [] Local and remote annuniciator modules [] Load share module [] Digital I/O module [] Remote monitoring software
Mounting	Rubber vibration isolators	
Starting/Charging	24 volt starting motor Batteries	[] Battery chargers [] Oversize batteries [] Jacket water heater [] Heavy duty starting system [] Charging alternator
General	Paint - Caterpillar Yellow except rails and radiators gloss black	The following options are based on regional and product configuration: [] Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007 [] UL 2200 package [] EU Certificate of Conformance (CE) [] CSA Certification [] EEC Declaration of Conformity [] Narrow, wide or skid base [] Sound attenuated, weather protective or high ambient weather protective enclosures [] Single or dual wall integral fuel tanks [] Single or dual wall sub-base fuel tanks [] Integral & sub-base UL listed dual wall fuel tanks [] Automatic transfer switches (ATS)

50 Hz 1500 rpm 400 Volts



SPECIFICATIONS

CAT GENERATOR

Frame size	LC7024F
Excitation	Internal Excitation
Pitch	0.6667
Number of poles	4
Number of bearings	Single bearing
Number of Leads	012
InsulationUL 1446 Reco	ognized Class H with
tropicalization and antiabrasion - Consult your Caterpillar dealer for a	ıvailable voltages
IP Rating	Drip Proof IP23
Alignment	Pilot Shaft
Overspeed capability	150
Wave form Deviation (Line to Line)	2%
Voltage regulator	Three phase sensing
Voltage regulationLess than +	/- 1/2% (steady state)
Less than +/- ½% (w/ 3% speed change	ae)

CAT DIESEL ENGINE

C18 ATAAC, I-6, 4-Stro	ke Water-cooled Diesel
Bore	145.00 mm (5.71 in)
Stroke	183.00 mm (7.2 in)
Displacement	18.13 L (1106.36 in ³)
Compression Ratio	14.5:1
Aspiration	Air-to-Air Aftercooled
Fuel System	Electronic unit injection
Governor Type	Caterpillar ADEM control system

CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- ekW, kVA, kVAR, kW-hr, %kW, PF (4.2 only)

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32) (4.2 only)
- Reverse reactive power (kVAr) (32RV)
- Overcurrent (50/51)

Communications:

- Four digital inputs (4.1)
- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- Two relay outputs (Form C)
- Two digital outputs
- Customer data link (Modbus RTU) (4.2 only)
- Accessory module data link (4.2 only)
- Serial annunciator module data link (4.2 only)
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local Annunciator
- Remote CAN annunciator
- Remote serial annunciator

50 Hz 1500 rpm 400 Volts



TECHNICAL DATA

Open Generator Set 1500 rpm/50 Hz/400 Volts	DM9821	
Low Fuel Consumption		
Generator Set Package Performance		
Genset Power rating @ 0.8 pf	600 kVA	
Genset Power rating with fan	480 ekW	
Fuel Consumption		
100% load with fan	122.7 L/hr	32.4 Gal/hr
75% load with fan	91.9 L/hr	24.3 Gal/hr
50% load with fan	63.9 L/hr	16.9 Gal/hr
Cooling System ¹		
Air flow restriction (system)	0.12 kPa	0.48 in. water
Air flow (max @ rated speed for radiator arrangement)	373 m³/min	13172 cfm
Engine Coolant capacity with radiator/exp. tank	54.8 L	14.5 gal
Engine coolant capacity	20.8 L	5.5 gal
Radiator coolant capacity	34.0 L	9.0 gal
Inlet Air		
Combustion air inlet flow rate	32.3 m³/min	1140.7 cfm
Exhaust System		
Exhaust stack gas temperature	555.6 ° C	1032.1 ° F
Exhaust gas flow rate	94.3 m³/min	3330.2 cfm
Exhaust flange size (internal diameter)	203 mm	8 in
Exhaust system backpressure (maximum allowable)	10.0 kPa	40.2 in. water
Heat Rejection		
Heat rejection to coolant (total)	157 kW	8929 Btu/min
Heat rejection to exhaust (total)	458 kW	26046 Btu/min
Heat rejection to aftercooler	79 kW	4493 Btu/min
Heat rejection to atmosphere from engine	79 kW	4493 Btu/min
Heat rejection to atmosphere from generator	33.9 kW	1927.9 Btu/min
Alternator ²		
Motor starting capability @ 30% voltage dip	1376 skVA	
Frame	LC7024F	
Temperature Rise	125 ° C	225 ° F
Lube System		
Sump refill with filter	38.0 L	10.0 gal
Emissions (Nominal) ³		
NOx mg/nm3	3490.3 mg/nm ³	
CO mg/nm3	506.5 mg/nm ³	
HC mg/nm3	2.6 mg/nm³	
PM mg/nm3	4.7 mg/nm ³	

¹ For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory. ² Generator temperature rise is based on a 40° C (104° F) ambient per NEMA MG1-32. Some packages may have oversized generators with a different temperature rise and motor starting characteristics.

³ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

50 Hz 1500 rpm 400 Volts



RATING DEFINITIONS AND CONDITIONS

Meets or Exceeds International Specifications: AS1359, CSA, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 72/23/EEC, 98/37/EC, 2004/108/EC

Prime - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

50 Hz 1500 rpm 400 Volts



DIMENSIONS

Package Dimensions				
Length	Information not			
Width	available at this time.			
Height				

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions. (General Dimension Drawing #3619111).

Performance No.: DM9821

Feature Code: C18DF2S

Gen. Arr. Number: 3921383

Source: China

February 08 2013 21375617

www.Cat-ElectricPower.com

2013 Caterpillar All rights reserved.

Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication.

CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow," the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

6